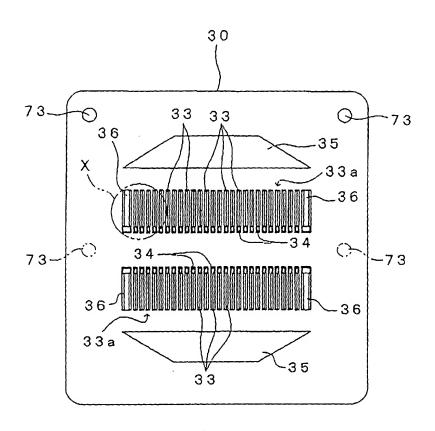
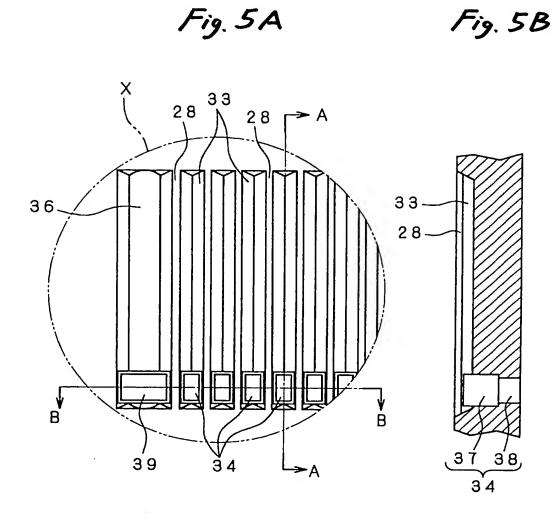


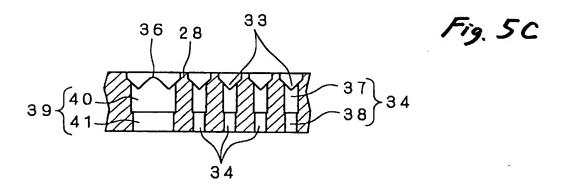
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Fig. 5B





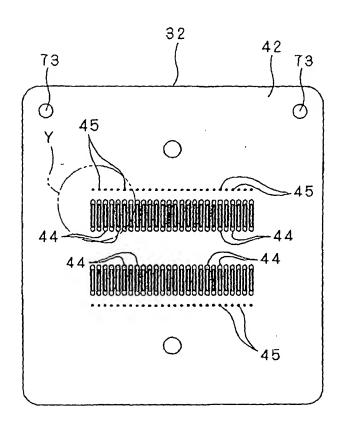
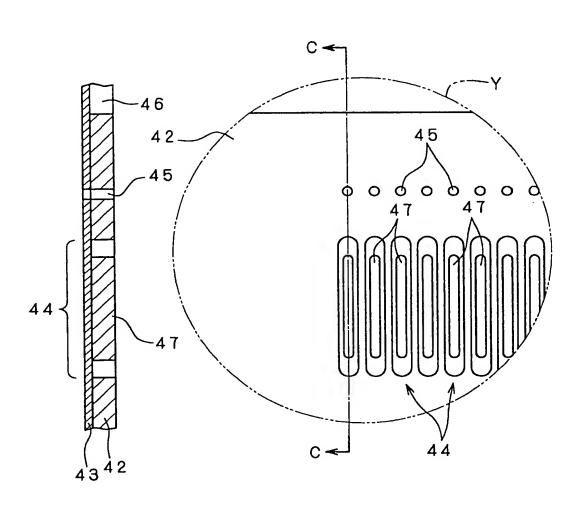


Fig. 7B

Fig. 7A



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finish molding of elongated recess portion

preforming of elongated recess portion

a

P2:

Q ত ਰ

blanking of reservoir portion

molding of buffer groove

outline blanking and pilot punching press-sizing for reference face

a

7

â ত ত perforating pilot hole for communicating port

perforating assembly reference hole

molding of first communicating port a

33.

molding of second communicating port <u>a</u>

outline punching a **P**4. buffer groove punching **a**

tie member cutting ত

P5:

warp correction a)

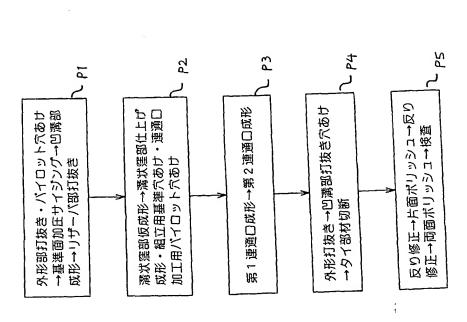
warp recorrection ত

one-face polishing

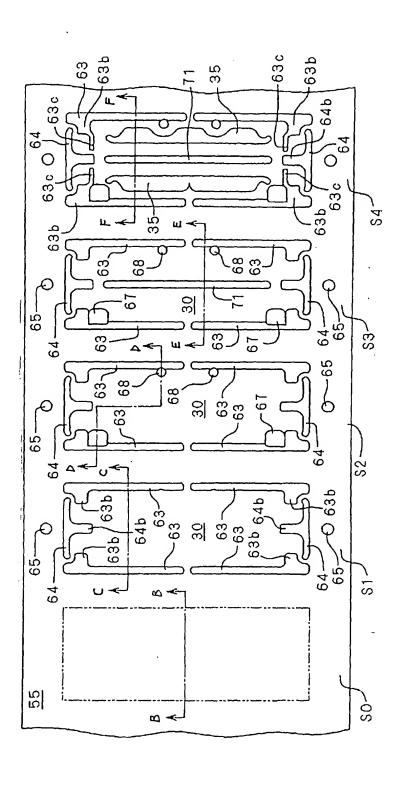
<u>a</u>

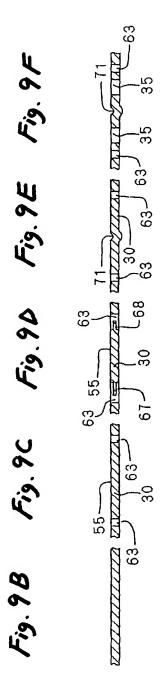
both-face polishing ਰ

finish inspection **©**









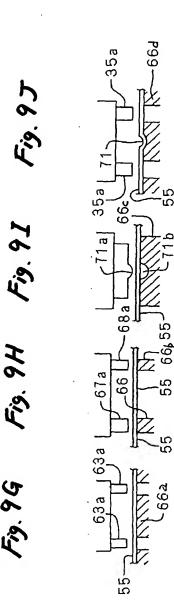


Fig. 10A

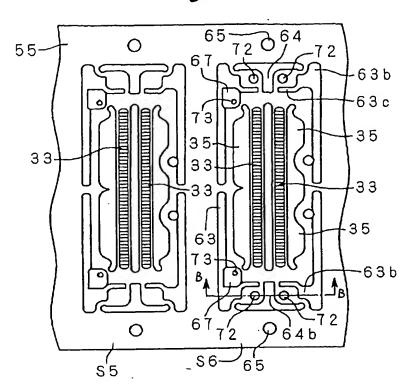


Fig. 10B

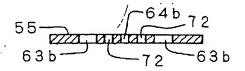


Fig. 10C Fig. 10P Fig. 10E Fig. 10F

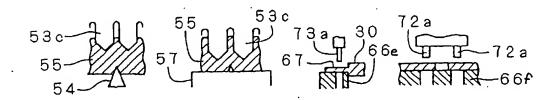


Fig. 11A

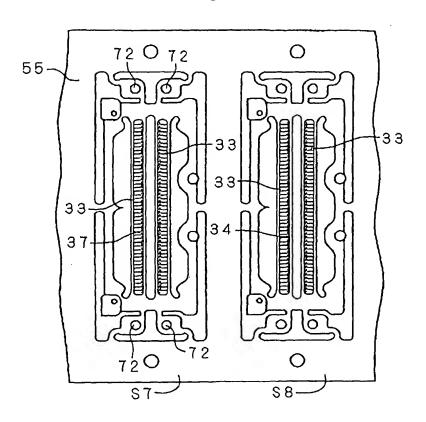
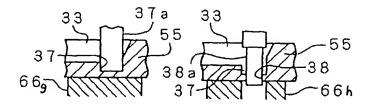


Fig. 11B Fig. 11C



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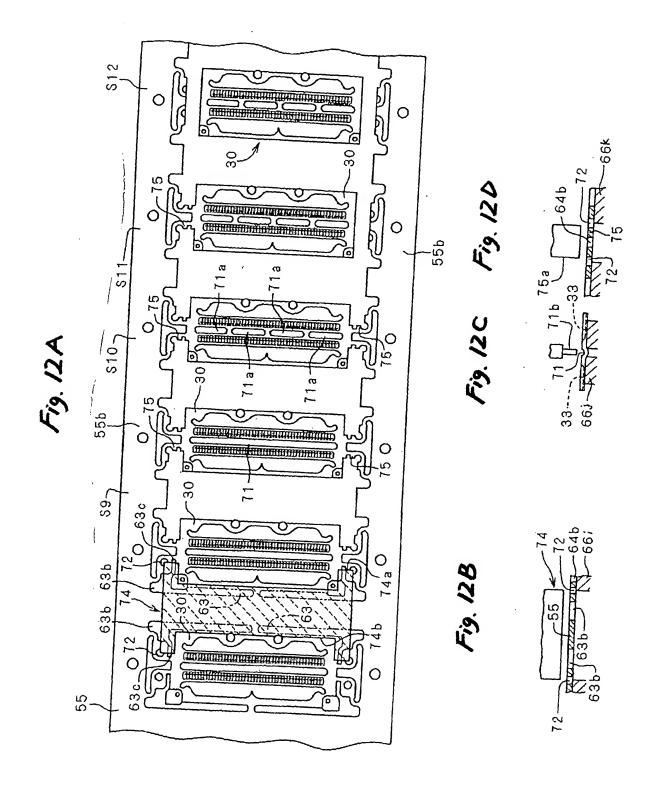


Fig. 12E

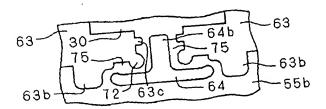
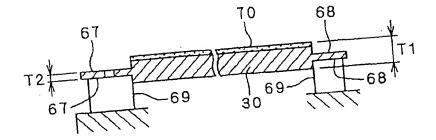
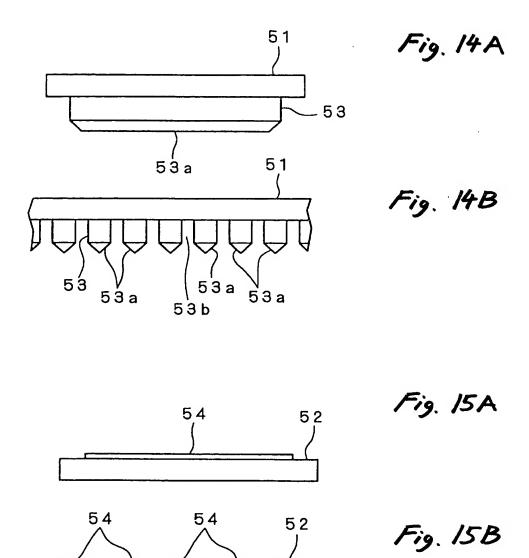


Fig. 13



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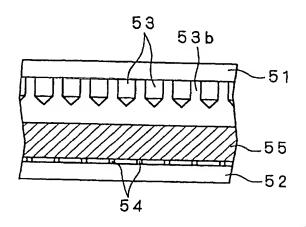


Fig. 16A

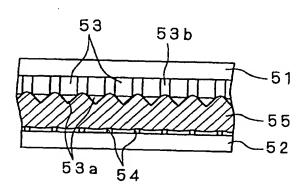


Fig. 16B

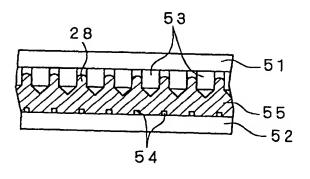


Fig. 16C

Fig. 17

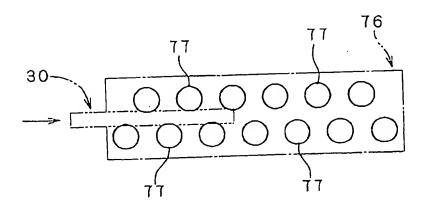
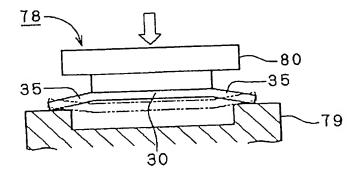


Fig. 18



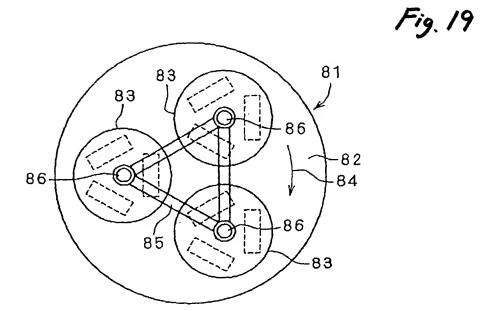
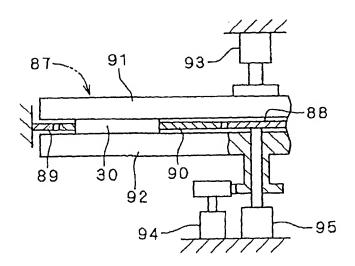
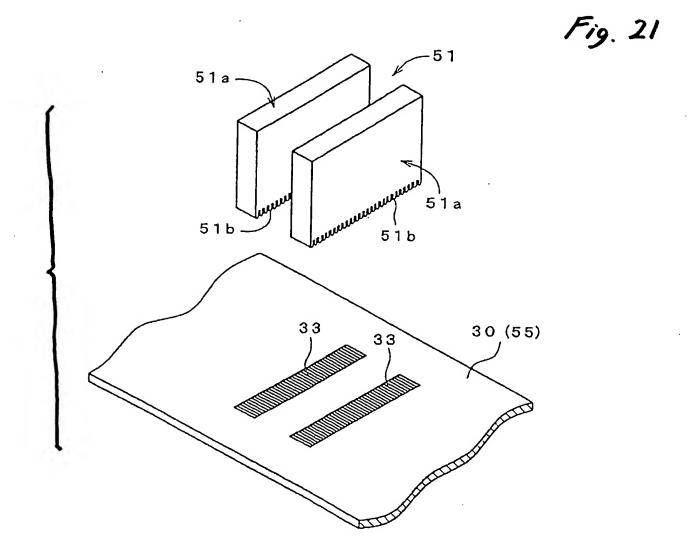


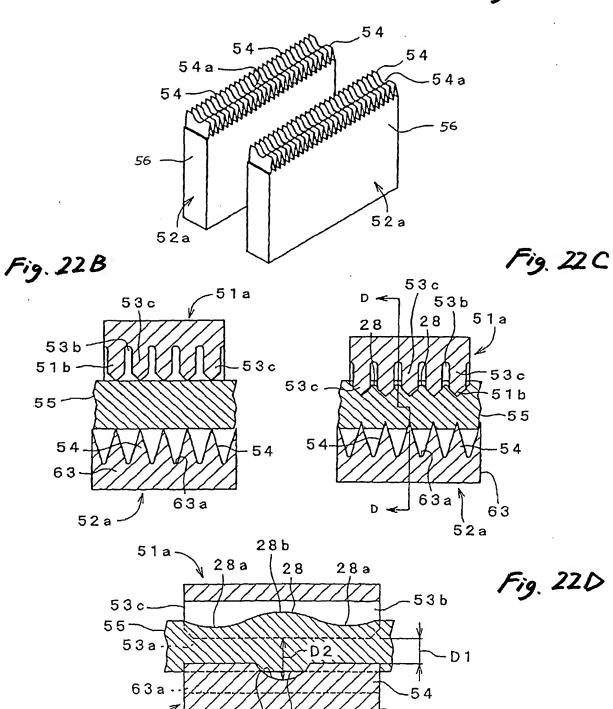
Fig. 20





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Fig. 22A



56b

63

53b

54

63

52a

54a

56b

51b

Fig. 23A

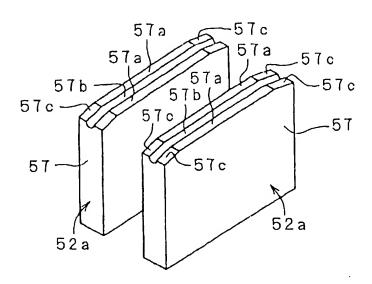
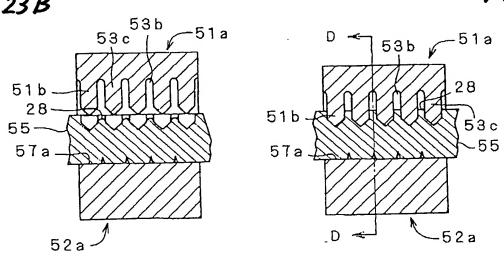
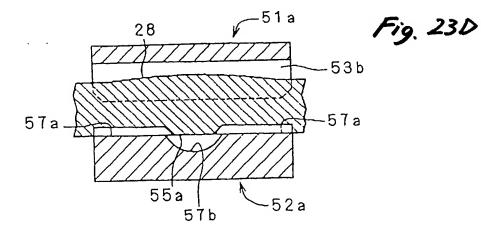


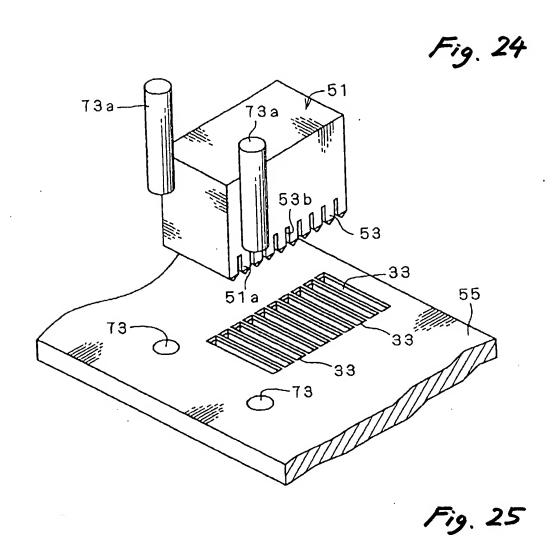
Fig. 23B

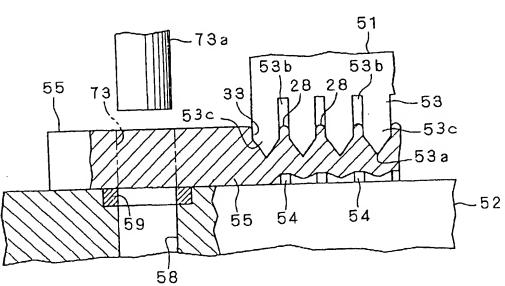
Fig. 23C





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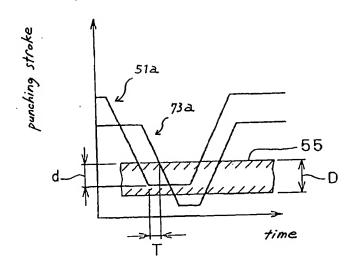


Fig. 27A

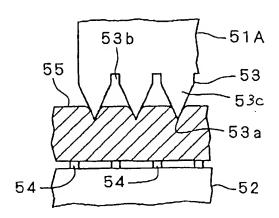
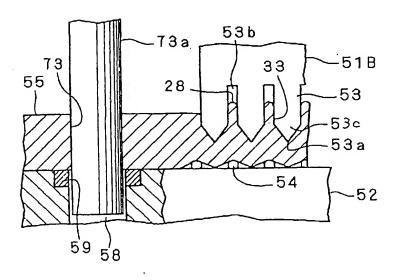
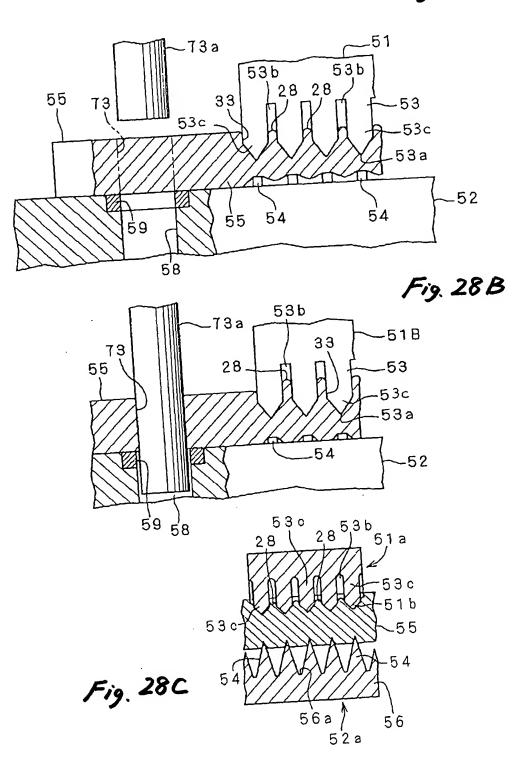


Fig. 27B



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Fig. 28A



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